Cloth–18" "Deulah" All cloth with buckram face mask. Painted features. Yarn hair. Bust made of "yarn dust." Dimples. Original. Marks: It's the Deulah/Doll/Mfd by Juro Novelty Co. ca. 1940. $80.00. (Courtesy Virginia Jones)

16½" "Patsy Joan"–All composition and all original. 1946. Marks: Effanbee, on back. Tag: This is/Patsy Joan/The Lovable Imp/With Tiltable Head/and Movable Limbs/an Effanbee Durable Doll. (Courtesy Frances & Mary Jane Aniesilo)

Saralee (1951 – 53) 17" Vinyl head and limbs, stuffed cotton body, molded hair, brown sleep eyes with lashes or painted eyes, cries when tilted, organdy dress, cotton slip. Pat. 1952. Anthropologically correct "Negro" baby doll. Catalog #2300. Original price $7.50. Trademarks: C or G 17/IDEAL DOLL(on head). Ideal Publicity Shot. $200.00.

Saralee Publicity Shot showing black and white child together (1951). Courtesy Miriam Gittleson.